TENDER

Ichhamati Milk Union wants to purchase and installation of 2 no. of 120 lt. capacity Khoa Pan. Details of each Khoa Pan is as under :-

1) **Design** : The pan will be of triple walled type, the inner being of 6 mm thickness of AISI 304, the intermediate shell will be of 6 mm thick mild steel sheet insulated with 100 mm thick mineral wool covered with 2 mm thick stainless steel conforming to AISI 304. It will be dish type for greater area for quick evaporation.

2) **Accessories** : Each Pan will be manufactured and fitted with following accessories :-
   A) Temperature gauge of dial type 0 – 150°C                          - 1 no.
   B) Steam pressure guage 0 – 50 psig – 4” dia                        - 1 no.
   C) Release value of \( \frac{3}{4} \)” dia                             - 1 no.
   D) Steam trap of bucket type / standard type                       - 1 no.
   E) CI stainer – \( \frac{3}{4} \)”                                     - 1 no.
   F) \( \frac{1}{2} \)” dia steam valve for steam inlet                   - 1 no.
   G) Air release valve 1” dia                                        - 1 no.
   H) \( \frac{3}{4} \)” dia steam valve for direct condensate drain      - 1 no.

3) **Legs** : Each Pan will rest on 4 no. SS Legs. The intermediate shell of M.S. will be painted with two coats of anticorrosive epoxy paint before installation.

All welding joints by dye penetration for any left over holes, will be ground finished. Rates will be submitted within 10 days from the day of publication. Tender will be opened on 11th day at 12 noon. Tender will be addressed to the M.D., The Ichhamati Milk Union, Hatipukur Road, Barasat-700124. W.B.

Managing Director
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